

## Workflow drawing of the machine

At first, the stock bin discharging device puts the drug board on the board conveyor belt for transmitting forward①. After the photocell eye detects the drug board, the paper-folding machine folds the instruction and transmits it②. At the same time, the box-discharging device waits for the coming of drug board and the instruction to discharge and open the box③. And then the material-pushing mechanism pushes the drug board and instruction into the box together④. With the operation of the machine, box-clamping conveyor chain sends the drug board towards rear tongue-sealing mechanism⑤ and front tongue sealing mechanism⑥, batch number printing⑦ and front and rear box-sealing device⑧. At last, finish sealing box and send out by conveyor belt⑨.

